



ORIONS®



Year of foundation: 1992

Employees: ~ 50

**Main markets: Finland, Russia, Latvia,
Estonia, Denmark**

Turnover: ~ 1 million EUR

Location: Riga, Latvia (EU)

Factory size: ~ 10 000 m²

Company works as subcontractor to build large equipment and metal constructions according customers drawings and specifications, we have ability to provide with plasma cutting services and welding service.

Factory is focusing on technology, quality and products development to meet the end-user expectations and needs

Orions group, commonly known as Orions is private held company established in 1992. Orions group consists of four companies: Rupnica Orions Ltd, Orions Logistika Ltd, Orions Siltums Ltd and Oritaun Ltd. Company is located in Riga, Latvia and operates in metalworking industry.



Orions is also actively engaged in heating equipment installation and manufacturing. Since 1995 more than in 30 boiler houses are produced and installed in Latvian municipalities, and more than 20 boiler houses in the Russian Federation and Estonia..



Computer operated

4x Bending rolls

Max material thickness: 22mm

Max material width: 2,5m



Technological

Capabilities



Plasma CNC cutting machine (3D)

Max dimensions: 12x2m



3D Plasma cutting

Table 12000x2000 mm
Max Thickness 25 mm

Hot Dip Galvanizing

* provided by partners

CNC Rolling

Max Thickness 22 mm
Width 2500 mm

Lifting capacity

Max 20 t

Bending

Max Thickness 20 mm
Width 4000 mm

Assembly works

Final and partial assembly
Electrical components assembly

Turning

Max D 1600 mm
Max Length 2500 mm

Flat Grinding

Max Width 650 mm
Max Length 2000 mm

Welding

MIG, MAG, TIG

Rolling

From D 85 mm
Max Width 3000 mm

Wet Painting

Custom chamber



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